



PERRY JOHNSON LABORATORY ACCREDITATION, INC.

Certificate of Accreditation

Perry Johnson Laboratory Accreditation, Inc. has assessed the Laboratory of:

C. & T. Tool & Machine Inc. (CMM Division)
757 O'Brien Drive, Unit 2, Peterborough, ON K9J 6X7

(Hereinafter called the Organization) and hereby declares that Organization is accredited in accordance with the recognized International Standard:

ISO/IEC 17025:2005

This accreditation demonstrates technical competence for a defined scope and the operation of a laboratory quality management system (as outlined by the joint ISO-ILAC-IAF Communiqué dated January 2009):

Inspection and lay-out services for parts and holding fixtures using a CNC Coordinate Measuring Machine (CMM)
(As detailed in the supplement)

Accreditation claims for such testing and/or calibration services shall only be made from addresses referenced within this certificate. This Accreditation is granted subject to the system rules governing the Accreditation referred to above, and the Organization hereby covenants with the Accreditation body's duty to observe and comply with the said rules.

For PJLA:

Initial Accreditation Date:

November 12, 2005

Issue Date:

February 16, 2017

Expiration Date:

February 16, 2019

Tracy Szerszen
President/Operations Manager

Accreditation No.:

59347

Certificate No.:

L17-85

Perry Johnson Laboratory
Accreditation, Inc. (PJLA)
755 W. Big Beaver, Suite 1325
Troy, Michigan 48084

The validity of this certificate is maintained through ongoing assessments based on a continuous accreditation cycle. The validity of this certificate should be confirmed through the PJLA website: www.pjilabs.com



Certificate of Accreditation: Supplement

C. & T. Tool & Machine Inc. (CMM Division)

757 O'Brien Drive, Unit 2, Peterborough, ON K9J 6X7

Contact: Cindy Batten Phone: 705-742-1591

Accreditation is granted to the facility to perform the following testing:

FIELD OF TEST	ITEMS, MATERIALS OR PRODUCTS TESTED	SPECIFIC TESTS OR PROPERTIES MEASURED	SPECIFICATION, STANDARD METHOD OR TECHNIQUE USED	RANGE (WHERE APPROPRIATE) AND DETECTION LIMIT
Dimensional Inspection ^F	Customer Supplied Tooling, Dies, Fixtures, Parts and Manufactured Components	2 Dimensional and 3 Dimensional Features of Size	Mitutoyo Crysta-Apex C9166 CMM with GEOPAK CMM & 3D-TOL CAT300 Software ASME Y 14.5-2009	Mitutoyo Crysta-Apex C9166 CMM X = 900 mm Y = 1 600 mm Z = 600 mm D.L. = 0.8 µm

1. The presence of a superscript F means that the laboratory performs testing of the indicated parameter at its fixed location. Example: Outside Micrometer^F would mean that the laboratory performs this test at its fixed location.

